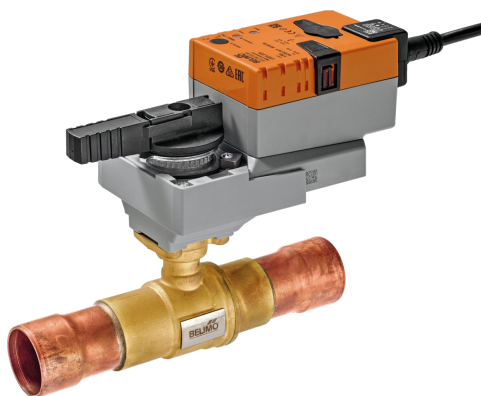


Characterised control valve

- Suitable for safety class A2L refrigerants (ISO 817)
- Suitable for HFC and HFO refrigerants
- For refrigerant flow control
- Safety closing with SuperCap



Picture may differ from product

Type Overview

Type	Kvs [m³/h]	ODF	PN
X8035M.4392A	15.5	35-35 mm	45
X8042M.5392A	21	42-42 mm	45
X8054M.6392A	43	54-54 mm	45

Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...28.8 V
	Power consumption in operation	11 W
	Power consumption in rest position	3 W
	Power consumption for wire sizing	22 VA
	Inrush current (I _{max})	20.0 A @ 5 ms
	Connection supply / control	Cable 3 m, 4x 0.75 mm²
Functional data	Operating range Y	0.5...10 V
	Operating range Y variable	Start point 0.5...30 V End point 2.5...32 V
	Input impedance	100 kΩ
	Position feedback U	0.5...10 V
	Position feedback U note	Max. 0.5 mA
	Position feedback U variable	Start point 0.5...8 V End point 2.5...10 V
	Setting fail-safe position	NC/NO or adjustable 0...100% (POP rotary knob)
	Running time motor	4 s / 90°
	Running time fail-safe	<4 s / 90°
	Sound power level, fail-safe	60 dB(A)
	Fluid	HFC, HFO
	Fluid temperature	-20...90°C [-4...194°F]
	Differential pressure Δp _{max}	1800 kPa
	Flow setting	See installation instruction
	Leakage rate	air-bubble tight, leakage rate A (EN 12266-1)
	Angle of rotation note	Adjustable Operating range 15...90°
	Pipe connection	Internal soldering sleeve ODF
	Installation orientation	upright to horizontal (in relation to the spindle)
	Servicing	maintenance-free

Technical data

Functional data	Adaptation setting range	manual (automatic on first power-up)
Safety data	Protection class IEC/EN	III, Safety Extra-Low Voltage (SELV)
	Degree of protection IEC/EN	IP54
	EMC	CE according to 2014/30/EU
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Type of action	Type 1.AA
	Rated impulse voltage supply / control	0.8 kV
	Pollution degree	3
	Compatible refrigerants	R1234ze, R134a, R404A, R407C, R407H, R410A, R417A, R427A, R448A, R449A, R450A, R507A, R452A, R513A, R1234yf, R32, R452B, R454A, R454B, R454C, R455A
	Flammable refrigerants	The product is not to be considered a source of ignition when used together with A2L classified refrigerants and is compliant with clauses 22.116 and 22.117 from IEC 60335-2-40. Compliance with clause 22.117 has been checked by measuring the appropriate surface temperatures during the tests of IEC 60335-2-40, clauses 11.
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-30...50°C [-22...122°F]
	Ambient temperature note	Without radiation
	Storage temperature	-40...80°C [-40...176°F]
Materials	Valve body	Brass CW617N
	Closing element	Stainless steel AISI 316L
	Spindle	Stainless steel AISI 316L or chrome-plated brass
	Spindle seal	HNBR O-ring
Terms	Abbreviations	POP = Power off position / fail-safe position CPO = Controlled power off / controlled fail-safe PF = Power fail delay time / bridging time

Safety notes

- This device has been designed for use in refrigeration application, stationary heating, ventilation and air conditioning systems and must not be used outside the specified field of application, especially in aircraft, any other airborne means of transport or explosive atmosphere.
- Outdoor application: Only possible if no (sea) water, snow, ice, sunlight or aggressive gases act directly on the device and if it is ensured that the ambient conditions remain within the limit values specified in the data sheet at all times.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.
- The switch for changing the direction of rotation may only be operated by authorised specialists. The direction of rotation must not in particular be reversed in a frost protection circuit.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- Cables must not be removed from the device.
- The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- The valve has been designed for use in stationary electrical heat pumps, air-conditioning systems and dehumidifiers and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- The suitability of these products for applications in which flammable refrigerants are used must be checked by the user for each individual application. Any application is the sole responsibility of the user.
- The valve does not contain any parts that can be replaced or repaired by the user.
- The valve may not be disposed of as household refuse. All locally valid regulations and requirements must be observed.

Product features

- Operating mode** The ball valve is adjusted by a rotary actuator.
The ball valve is opened in a counterclockwise direction and closed in a clockwise direction.

Product features

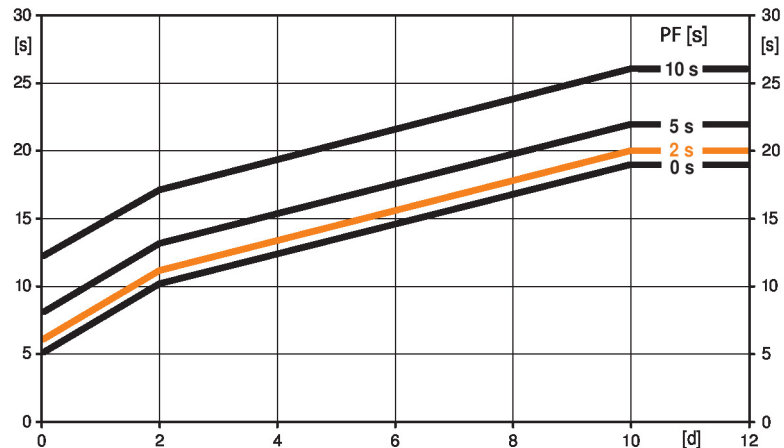
Pre-charging time (start up)

The capacitor actuators require a pre-charging time. This time is used for charging the capacitors up to a usable voltage level. This ensures that, in the event of a power failure, the actuator can move at any time from its current position into the preset fail-safe position.

The duration of the pre-charging time depends mainly on following factors:

- Duration of the power failure
- PF delay time (bridging time)

Typical pre-charging time



[d] = Power failure in days

[s] = Pre-charging time in seconds

PF[s] = Bridging time

Calculation example: Given a power failure of 3 days and a bridging time (PF) set at 5 s, the actuator requires a pre-charging time of 14 s after the power has been reconnected (see graphic).

PF [s]	[d]				
	0	1	2	7	≥10
0	5	8	10	15	19
2	6	9	11	16	20
5	8	11	13	18	22
10	12	15	17	22	26
[s]					

Delivery condition (capacitors)

The actuator is completely discharged after delivery from the factory, which is why the actuator requires approximately 20 s pre-charging time before initial commissioning in order to bring the capacitors up to the required voltage level.

Bridging time

Power failures can be bridged up to a maximum of 10 s.

In the event of a power failure, the actuator will remain stationary in accordance with the set bridging time. If the power failure is greater than the set bridging time, the actuator will move into the selected fail-safe position.

The bridging time set at the factory is 2 s. It can be modified on site in operation by means of the Belimo service tool MFT-P.

Settings: The rotary knob must not be set to the "Tool" position!

For retroactive adjustments of the bridging time with the Belimo service tool MFT-P or with the ZTH EU adjustment and diagnostic device only the values need to be entered.

Setting fail-safe position

The rotary knob fail-safe position can be used to adjust the desired fail-safe position 0...100% in 10% increments. The rotary knob always refers to the adapted angle of rotation range. In the event of a power failure, the actuator will move into the selected fail-safe position.

Settings: The rotary knob must be set to the «Tool» position for retroactive settings of the fail-safe position with the Belimo service tool MFT-P. Once the rotary knob is set back to the range 0...100%, the manually set value will have positioning authority.

Configurable device

The factory settings cover the most common applications. Single parameters can be modified with Belimo Assistant 2 or ZTH EU.

Product features

Home position The first time the supply voltage is switched on, i.e. at the time of commissioning, the actuator carries out an adaptation, which is when the operating range and position feedback adjust themselves to the mechanical setting range.

The actuator then moves into the position defined by the control signal.

Factory setting: Y1 (clockwise rotation).

Adaptation and synchronisation An adaptation can be triggered manually by pressing the "Adaptation" button or with Belimo Assistant 2. Both mechanical end stops are detected during the adaptation (entire setting range).

Automatic synchronisation after pressing the manual override button is configured. The synchronisation is in the home position (0%).

The actuator then moves into the position defined by the control signal.

A range of settings can be made using Belimo Assistant 2.

Electrical installation



Supply from isolating transformer.

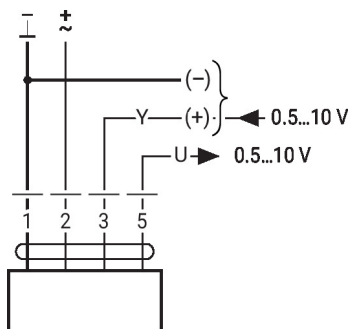
Parallel connection of other actuators possible. Observe the performance data.

Direction-of-rotation switch is covered. Factory setting: Direction of rotation Y1.

Wire colours:

- 1 = black
- 2 = red
- 3 = white
- 5 = orange

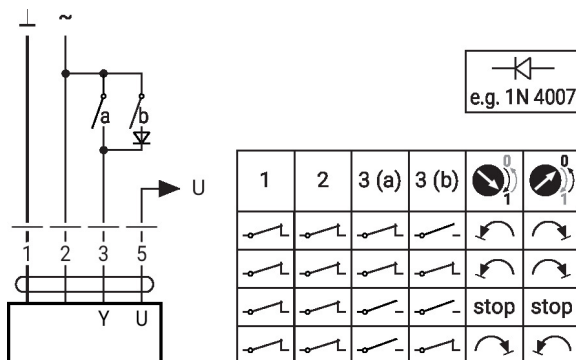
AC/DC 24 V, modulating

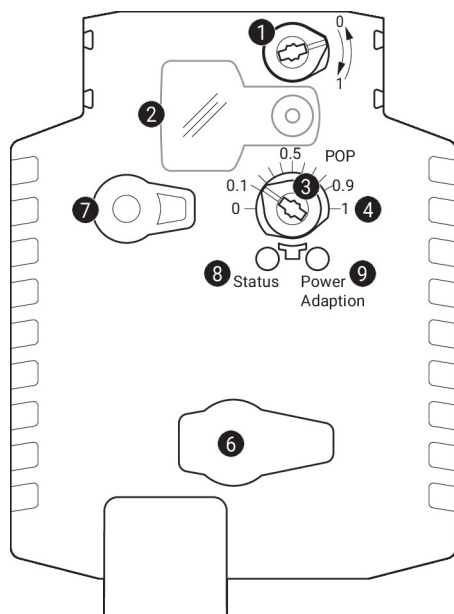


Further electrical installations

Functions with specific parameters (configuration necessary)

Control 3-point with AC 24 V



Operating controls and indicators

1 Direction of rotation switch

Switch over:

Direction of rotation changes

2 Cover, POP button
3 POP button
4 Scale for manual adjustment
6 (no function)
7 Manual override button

Press button: Gear train disengages, motor stops, manual override possible

Release button: Gear train engages, standard mode

9 Push-button (LED green)

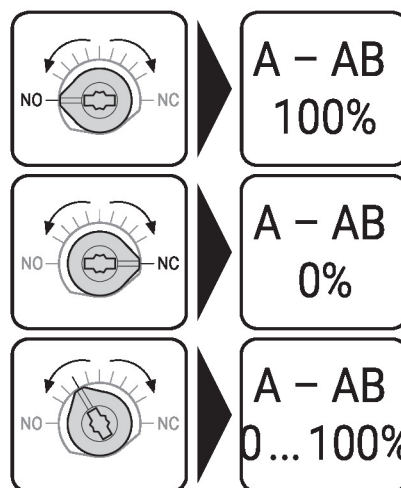
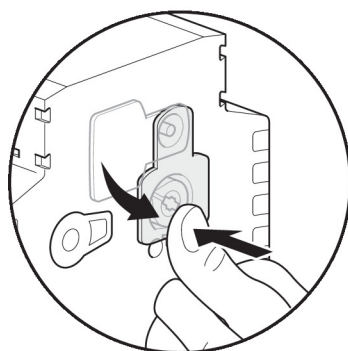
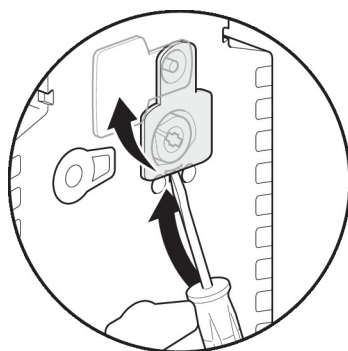
Press button: Triggers angle of rotation adaptation, followed by standard mode

LED displays

yellow 8	green 9	Meaning / function
Off	On	Operation OK
Off	Flashing	POP function active
On	Off	Fault
Off	Off	Not in operation
On	On	Adaptation process active

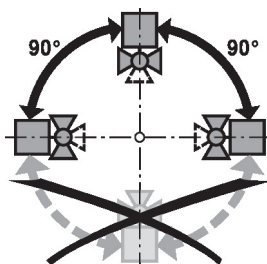
Setting fail-safe position

Setting fail-safe position (POP)



Installation notes

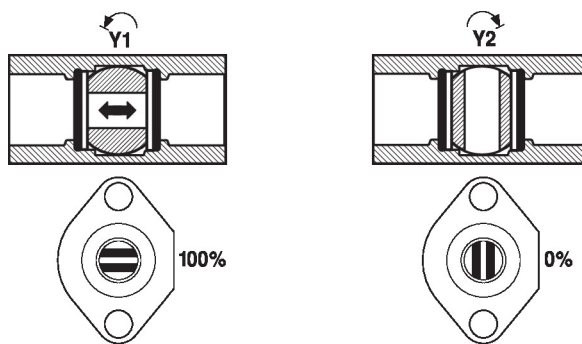
Permissible installation orientation The ball valve can be installed upright to horizontal. The ball valve may not be installed in a hanging position, i.e. with the spindle pointing downwards.



Servicing Ball valves and rotary actuators are maintenance-free.

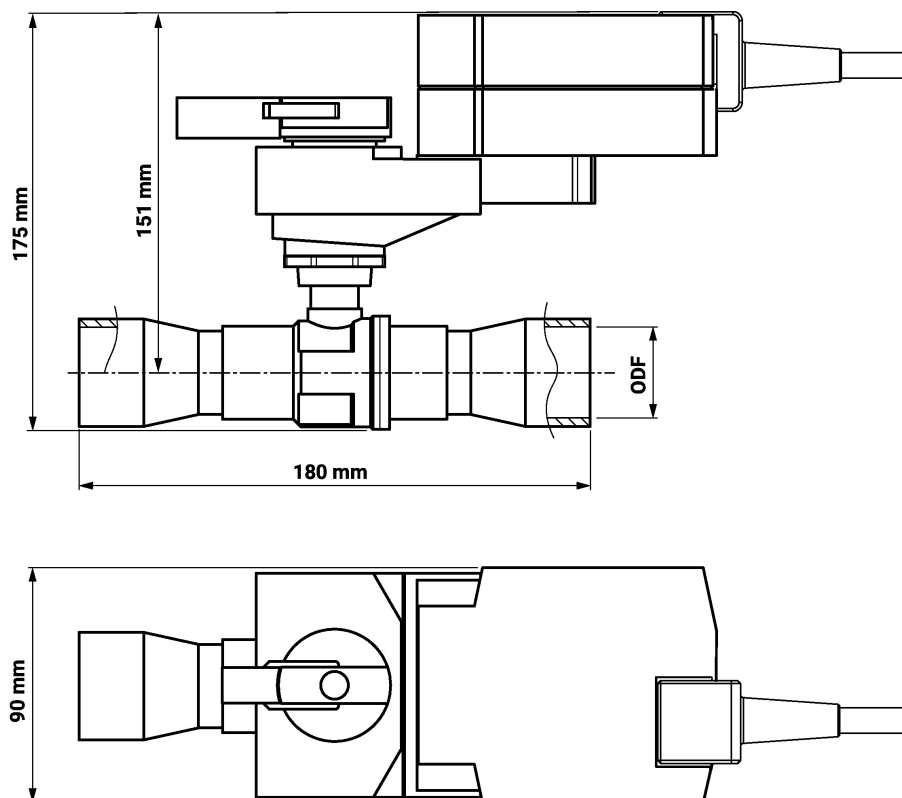
Before any service work on the control element is carried out, it is essential to isolate the rotary actuator from the power supply (by unplugging the electrical cable if necessary). The operating conditions of the refrigerant circuit and its components must be observed.

Flow direction Direction of flow in both directions possible.


General notes

Valve selection The Bereva sizing software is going to be updated with these valve models. In the meantime, the Bereva support team is available to help size them.

Dimensions



Type	ODF	Weight
X8035M.4392A	35-35 mm	2.13 kg
X8042M.5392A	42-42 mm	2.17 kg
X8054M.6392A	54-54 mm	2.2 kg