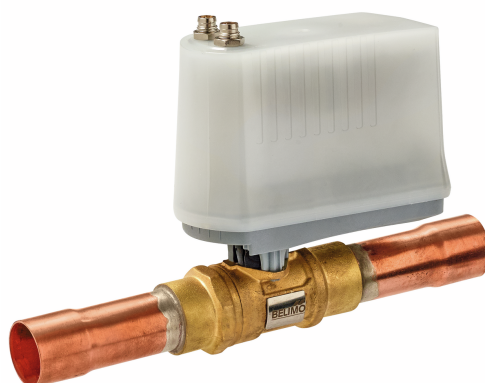


Expansion valve

- Suitable for safety class A3 refrigerants (ISO 817)
- Suitable for CFC, HFC, HFO and R290 refrigerants
- Tight-closing
- Suitable for main superheat controller
- Safety closing with SuperCap



Picture may differ from product

Type Overview

Type	Kvs [m³/h]	ODF	PN
X8016M.11AA3	1.2	16-16 mm	50
X8016M.21AA3	4.8	16-16 mm	50
X8022M.32AA3	8	22-22 mm	50
X8028M.1AAA3	1.2	28-28 mm	50
X8028M.2AAA3	4.8	28-28 mm	50
X8035M.2AAA3	4.8	35-35 mm	50
X8042M.3BAA3	8	42-42 mm	50

Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...28.8 V
	Power consumption in operation	1.5 W
	Power consumption for wire sizing	2.6 VA
	Connection supply / control	Cables not included in scope of delivery; use Belimo cables Z-C24X3R.. only
Data bus communication	Communicative control	Bipolar stepper motor signals (4 wires) from superheating controller
Functional data	Running time motor	15 s / 90°
	Running time fail-safe	15 s / 90°
	Configuration	via smartphone via xBALL Syncra App via radio interfacing
	Fluid	HFC, HFO, R290
	Fluid temperature	-20...70°C [-4...158°F]
	Fluid temperature note	with ZCQ-E 70...120°C [158...248°F]
	Differential pressure Δp_{max}	3500 kPa
	Flow characteristic	equal percentage (VDI/VDE 2173)
	Flow setting	See installation instruction
	Leakage rate	air-bubble tight, leakage rate A (EN 12266-1)
	Pipe connection	Internal soldering sleeve ODF
	Installation orientation	upright to horizontal (in relation to the spindle)
	Servicing	maintenance-free
	Manual override	with actuator (clicked out)
Safety data	Protection class IEC/EN	III, Safety Extra-Low Voltage (SELV)
	Degree of protection IEC/EN	IP54

Technical data

Safety data	RED	CE according to 2014/53/EU
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Type of action	Type 1
	Rated impulse voltage supply / control	0.8 kV
	Pollution degree	2
	Compatible refrigerants	R1234ze, R134a, R404A, R407C, R407H, R410A, R417A, R427A, R448A, R449A, R450A, R507A, R452A, R513A, R1234yf, R32, R452B, R454A, R454B, R454C, R455A, R290
	Flammable refrigerants	The product is not to be considered a source of ignition when used together with A2L and A3 classified refrigerants and is compliant with clauses 22.116 and 22.117 from IEC 60335-2-40. Compliance with clause 22.117 has been checked by measuring the appropriate surface temperatures during the tests of IEC 60335-2-40, clauses 11 and clauses 19. The maximum surface temperature of the devices and components did not exceed the temperature limit of 370°C.
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-30...50°C [-22...122°F]
	Ambient temperature note	Without radiation
	Storage temperature	-40...80°C [-40...176°F]
Materials	Valve body	Brass CW617N
	Closing element	Stainless steel AISI 316L
	Spindle	Stainless steel AISI 316L or chrome-plated brass
	Spindle seal	HNBR O-ring
Terms	Abbreviations	POP = Power off position / fail-safe position PF = Power fail delay time / bridging time

Safety notes

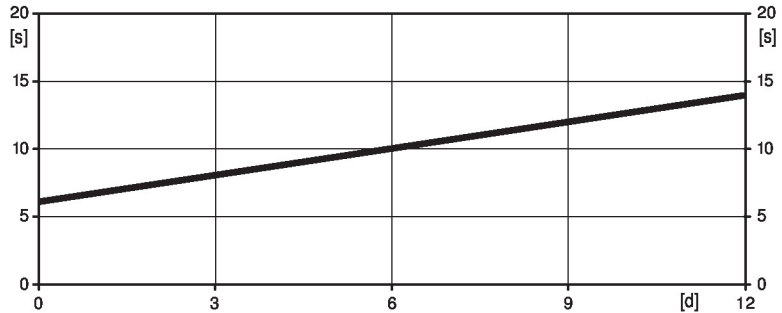


- This device has been designed for use in refrigeration application, stationary heating, ventilation and air conditioning systems and must not be used outside the specified field of application, especially in aircraft, any other airborne means of transport or explosive atmosphere.
- Outdoor application: Only possible if no (sea) water, snow, ice, sunlight or aggressive gases act directly on the device and if it is ensured that the ambient conditions remain within the limit values specified in the data sheet at all times.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- Cables must not be removed from the device.
- The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- The valve has been designed for use in stationary electrical heat pumps, air-conditioning systems and dehumidifiers and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- The suitability of these products for applications in which flammable refrigerants are used must be checked by the user for each individual application. Any application is the sole responsibility of the user.
- The valve does not contain any parts that can be replaced or repaired by the user.
- The valve may not be disposed of as household refuse. All locally valid regulations and requirements must be observed.

Product features

- Operating mode** The ball valve is adjusted by a rotary actuator.
The ball valve is opened in a counterclockwise direction and closed in a clockwise direction.
- Pre-charging time (start up)** The capacitor actuators require a pre-charging time. This time is used for charging the capacitors up to a usable voltage level. This ensures that, in the event of a power failure, the actuator can move at any time from its current position into the fail-safe position. The duration of the pre-charging time depends mainly on how long the power was interrupted.

Typical pre-charging time



[d] = Power failure in days
[s] = Pre-charging time in seconds

- Delivery condition (capacitors)** The actuator is completely discharged after delivery from the factory, which is why the actuator requires approximately 25 s pre-charging time before initial commissioning in order to bring the capacitors up to the required voltage level.

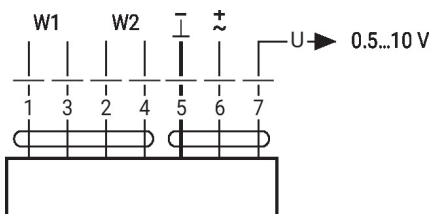
Electrical installation



- Supply from isolating transformer.**
Parallel connection of other actuators possible. Observe the performance data.
Direction-of-rotation switch is covered. Factory setting: Direction of rotation Y1.

Wire colours:

- 1 = green
- 2 = yellow
- 3 = brown
- 4 = white
- 5 = red
- 6 = black
- 7 = blue

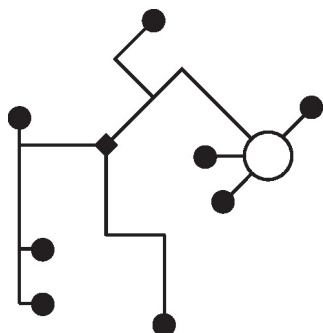


	Carel EVD Evo	Sportan PSD4	Danfoss EKE	Emerson EXD-SH1/2	Dixell XEV32D	Siemens POL94
1	1	SO 1A	B2	16 (21)	4	M1+
3	3	SO 1B	B1	17 (22)	2	M1-
2	2	SO 2A	A1	14 (19)	1	M2-
4	4	SO 2B	A2	15 (20)	3	M2+

Further electrical installations

Functions with specific parameters (configuration necessary)

MP-Bus Network topology

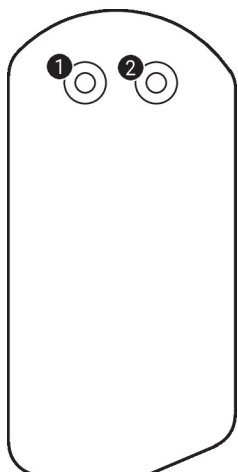


There are no restrictions for the network topology (star, ring, tree or mixed forms are permitted).

Supply and communication in one and the same 3-wire cable

- no shielding or twisting necessary
- no terminating resistors required

Operating controls and indicators



- 1 Connector socket for power supply and feedback signal
- 2 Connector socket for stepper signal from the valve driver

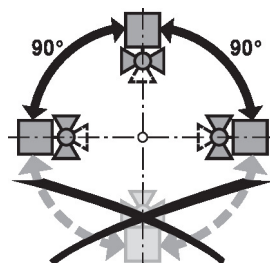
LED displays

LED	Meaning / function
Off	No power
Only LED under the connectors on	Device powered and valve closed
On, 2 at a time according to the direction of motion	Opening / closing
All on	Device starting up
All flashing	Radio connection in progress
Flashing on the two extremes	Alarm (manual positioner left active with app connection missing or with hardware malfunction)

Installation notes

Permissible installation orientation

The ball valve can be installed upright to horizontal. The ball valve may not be installed in a hanging position, i.e. with the spindle pointing downwards.



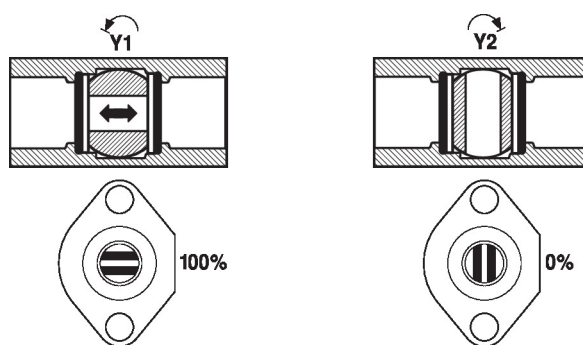
Servicing

Ball valves and rotary actuators are maintenance-free.

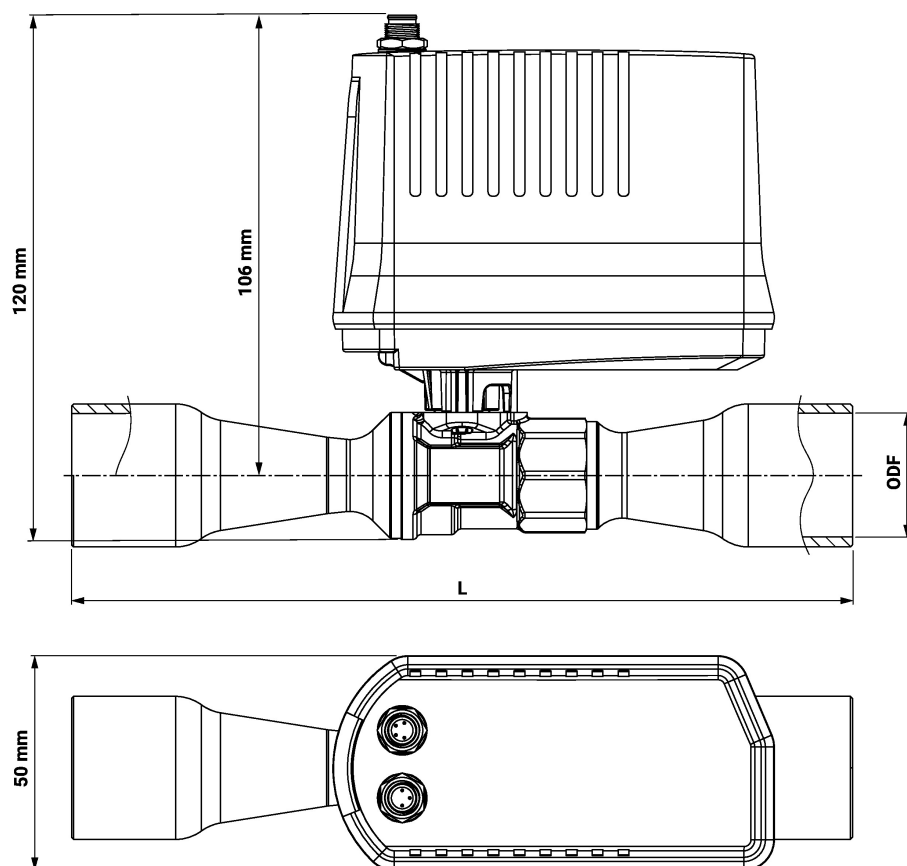
Before any service work on the control element is carried out, it is essential to isolate the rotary actuator from the power supply (by unplugging the electrical cable if necessary). The operating conditions of the refrigerant circuit and its components must be observed.

Installation notes

Flow direction Direction of flow in both directions possible.


General notes

Valve selection The Bereva sizing software is going to be updated with these valve models. In the meantime, the Bereva support team is available to help size them.

Dimensions


Type	L [mm]	ODF	Weight
X8016M.11AA3	180	16-16 mm	0.57 kg
X8016M.21AA3	180	16-16 mm	0.59 kg
X8022M.32AA3	190	22-22 mm	0.68 kg
X8028M.1AAA3	180	28-28 mm	0.69 kg
X8028M.2AAA3	180	28-28 mm	0.79 kg
X8035M.2AAA3	180	35-35 mm	0.88 kg
X8042M.3BAA3	190	42-42 mm	0.97 kg